Department of Mechanical Engineering, NIT Calicut



5 AXIS CNC COORDINATE MEASURING MACHINE

Instrument Name	5 AXIS CNC COORDINATE MEASURING MACHINE					
Instrument Model & Serial No.	Model-Bright A 504					
Instrument Make	Mitutoyo					
Category of Instrument	Characterisation/Testing					
Description of Instrument	Measurement errors in circularity, cylindricity, concentricity, straightness, coaxiality, flatness, parallelism, perpendicularity, angularity, runout etc.can be determined using this software. Measurement results are available in tabular/graphical form					
Instrument Technical Description and	Working Area -638mmx860mm Probe System -HP10T AND HP20 of					
Major Specifications (This Specifications	Renishaw, England Repeatability 3µm					
Limited to Major 5)	Measuring Range X 505, Y 405, Z 405					

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Application of Instrument (Limited to Major 4 or 5)	Measurement errors in circularity, cylindricity, concentricity, straightness, coaxiality, flatness, parallelism, perpendicularity, angularity,				
	runout etc.can be determined using this				
	software. Measurement results are available in				
	tabular/graphical form				
Type of Sample Required for Analysis /	Metallic/composite/alloys etc.,				
Testing (Quantity, Pre-Preparation,					
State etc.)					
Guidelines for Sample Submission –					
User Instructions					
Types of Analysis / Testing	Machining				
Faculty In-Charge Name / Email /	Dr Jose Mathew				
	0495 2286405				
Contact	josmat@nitc.ac.in				
Technical Staff Name / Email / Contact	Mr. Unni Krishnan				
	kishan@nitc.ac.in				
	9495257522				
Location of Instrument	DIST- FIST Centre				
Other Details					

User Charges:

S.NO.	Type of Analysis / Testing	Internal - within Departmen t of NITC	Internal - Other Departments NITC	External Academic Educational Institutes	National R&D Labs	Industry
1	CMM	300/hour	300/hour	300/hour	300/hour	300/hour

Slot Booking and Payment Work Flow: